

Series 2051 Garden Window
Stucco Replacement Garden Window
Important Installation Information

Attention Installer!

We urge you to read and follow the attached installation instructions.

Failure to do so may void the warranty of this garden window unit.

Attention Homeowner!

1. **All unfinished wood surfaces must be sealed within 10 days of installation!**

Finishing Recommendations

Stain: Use a three-step process:

Step 1:

Water-based pre-stain wood conditioner

Step 2:

Water-based wood stain

Step 3:

Water-based oil-modified polyurethane (such as Minwax® products or others)

Paint: Use a two-step process:

Step 1:

Premium interior latex primer (such as Kilz Premium® or others)

Step 2:

Premium interior water-based acrylic-alkyd paint (such as Sherwin-Williams ProMar 200® or others)

2. If unit includes optional glass shelf, **do not exceed weight limit of 25 pounds on the shelf to avoid damage or injury!**
3. Follow installation instructions for optional components.
4. **Do not overload the unit!**

Important Information for Stucco Replacement Installations

Attention Installer!

Adequate support must be used with this product, such as knee bracing, a pedestal, or lower support bracing.

Important! Before removing the existing window and preparing the opening for installation:

- Measure the existing window and opening to ensure correct sizing!
 - Check to make sure that an aluminum "T" bracket is fastened to the seat board of the packaged unit because it is required for installation! Do not try to install the window if the "T" bracket is not present!
-

Preparing the Opening

1. Remove stucco around the existing window without damaging the weather barrier; remove the existing window.
2. Expose enough window framework below sill section for knee bracket attachment; install additional framing as needed. **Note:** knee brackets or support bracing must be attached to the wall framing!
3. Install sill flashing, flash over existing weather barrier by at least 1".
4. Unscrew and remove the aluminum "T" bracket from the seat board (it is attached in this configuration for shipping only). Establish seat board height and install "T" bracket on center to sill framing. The top of the horizontal leg will be 1-1/4" from the top interior face of the seat board. Level and anchor the "T" bracket on both top and bottom vertical legs of the "T" bracket.
5. Prior to installation of the garden window, apply a polyurethane caulking or another quality caulking to the inside of the flanges on the unit.
6. Position the garden window on the "T" bracket center of the opening. Ensure equal interior frame reveal of the jambs and adequate interior reveal on the head. **Note:** Check height of seat board on interior once again. Repeat step 4, if necessary.
7. Ensure unit is level and plumb. Pre-drill and screw in jamb flanges and head flanges.

8. Screw up through sill flange horizontal leg to bottom of seat board. **Do not screw through seat board on interior; screw length must not exceed 1".**
9. Flashing can now be applied to both jambs and then the head. Tuck head flashing under weather barrier, allow enough overlap of flashing material.
10. The exterior should then be finished with stucco. Use of wood trim board for finishing the exterior is not recommended for this garden window.
11. Use spline groove in frame to attach plastic film for stucco, if needed.

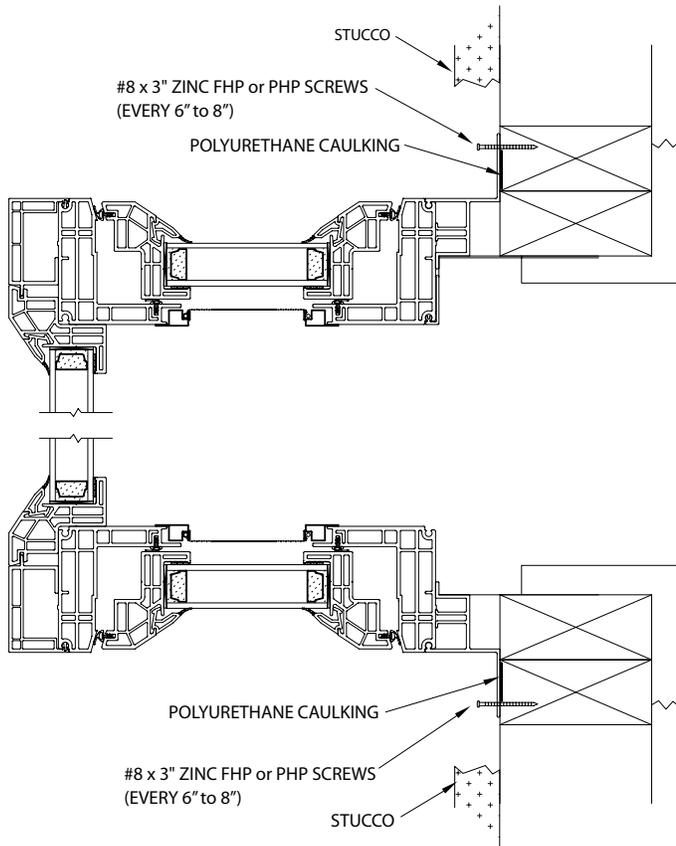
Shelving Standards and Brackets

1. Place standard (vertical track) 1/8" in from inside corner of vinyl frame, placing notched portion down, setting on step of vinyl frame.
There are four white rubber blocks (2 on both sides) placed in both corners of the inside of the unit. Use these to ensure the 1/8" dimension for the vertical track location. Remove the rubber blocks with pliers once the vertical tracks have been fastened.
2. Mark hole locations with a pencil.
3. Drill pilot holes **through the first wall only.**
4. Position vertical standard and attach using 1-1/2" screws. **Do not over-tighten screws!**

Series 2051 Garden Window

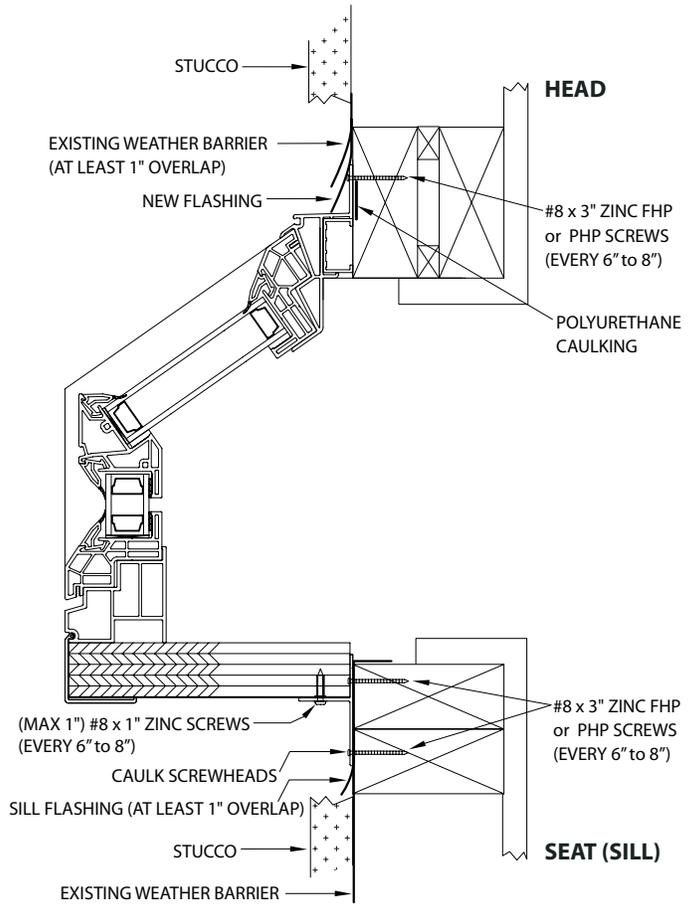
Typical Installation Details: Stucco Replacement Garden Window

Top View



NOTE! FLASH JAMBS BASED ON CONDITION OF EXISTING WEATHER BARRIER MATERIAL. LAP OVER SILL, TUCK UNDER HEAD FLASHING.

Side View



NOTE! ADEQUATE SUPPORT IS REQUIRED FOR THIS PRODUCT, SUCH AS KNEE BRACING, A PEDESTAL, OR LOWER SUPPORT BRACING!

